Notes when the connector is mounted on a vehicle

• Ensure the following contents, and confirm there is no problem with the performance of the connector-before use. As for other operating conditions, refer to the connector specifications.



No	Notes when mounting the connector on a vehicle	Figure	Possible defects
1	Secure the connector.	✓ Secure it properly.	If the connector is not secured properly, the following defects. etc. may occur. Strange noise Connector damage caused by shaking Connection failure caused by vibrations of a vehicle,
2	Secure the wires in an area exposed to severe vibration or impact, such as an area just above an engine or at a door, to prevent the connector or the terminal from being adversely affected by them, which is to lower the risk of electrical contact failure, etc. due to the vibration of the wires.	 Wires are secured No tension applied to the wires Insecure Loose wires 	If the wire is not fixed properly on an area, which is exposed to severe vibration or impact, the following defects, etc. may occur Connection failure Wire break Connector damage Short circuit/corrosion caused by water
3	Do not apply tension to the connector and the wire seal when routing the wires.	 Secure No tension applied to the wires Insecure Wire is stretched. Insecure Wire is stretched. Wire is stretched. 	If tension is applied to the wires, the following defects. etc. may occur. Short circuit/corrosion caused by water that penetrates from the sealed section. Wire break,
4	Set the connector to prevent water from pooling in the wire seal and the engagement part (connector sealing part).	 ✓ Secure Horizontal ✓ Secure Vertical ✓ Secure Vertical ✓ The wire is removed upward. 	If water pools in the wire seal or the engagement part, the following defects. etc. may occur. Short circuit/corrosion by absorbing water Connector damage caused by freezing,
5	When using the connector-in an area which may be affected by stones or is exposed to water (raindrops, mud, high-pressure washing, ice), take measures with a cover, etc. to protect the connector, the wire seal and the wires.	The connector is used without a cover or other protections where a stone may hit.	If the connector is used without any protections in an area which is affected by high-pressure washing, ice, or stones, the following defects. etc. may occur. Short circuit/corrosion caused by water penetration Connector damage

6	NEVER use the connector in an area which may be submerged, or under the submerged condition.	The connector is used under the submerged condition.	The connector specifications are not intended for the use under the submerged condition. If not avoided, the following defects, etc. may occur. Short circuit/corrosion caused by water penetration
7	When replenishing battery/radiator/window shield washer fluids, do not place the connector in an area where it may be affected by the fluids.	 The connector is used in an area where it may be affected by the following fluids when replenishing them. Battery Radiator Washer tank 	If the connector is affected by the fluids, the following defects. etc. may occur. Short circuit/corrosion caused by water penetration Connector damage
8	One of the connectors shall be open to keep the balance of external and internal atmospheric pressure (prevent water penetration from the wires).	(Equipment) Sealed connector Electric wires	Unless one of the connectors is ope n , water may penetrate into the connectors due to the pressure fluctuation caused by the environmental temperature change. (Short circuit, corrosion)
9	If using a dummy plug, make sure the dummy plug end does not stick out of the connector end after engaging the connectors.	 Secure The ends are aligned. The dummy plug is inserted too deeply. The dummy plug stic out of the connector 	If the dummy plug sticks out of the connector end, the following defects may occur. The dummy plug comes out of the connector. (Short circuit/corrosion caused by water penetration)

Other notes

Usage of small diameter wires

Bundle up multiple wires in order not to apply a load on one wire. Do not apply excessive tension to the wires when bundling them up.

Selection of connector

Check the connector materials before use. Hydrolysis may occur in the connector depending on its materials when the connector is used under the high temperature/ high humidity conditions.

See the product specifications for the performance and proper operating conditions of the connector.